

9 Insert sealing lip of bottom bead correctly into groove of upper bead of sleeve and attach the two hose clips. The auxiliary clips will remain in their seats under the hose clips.

Caution! Attach the hose clip on the rear axle housing in such a manner that the lock is facing toward the rear and can be tightened from below through the yoke end of the righthand supporting tube. When the lock is on top, the deflection of the righthand supporting tube might damage the rear axle sleeve. The lock of the hose clip on the righthand supporting tube may face upwards (Fig. 35-7/4).

10 Be sure to attach one clip each – a total of 7 – by means of the special pliers (1) at each fold

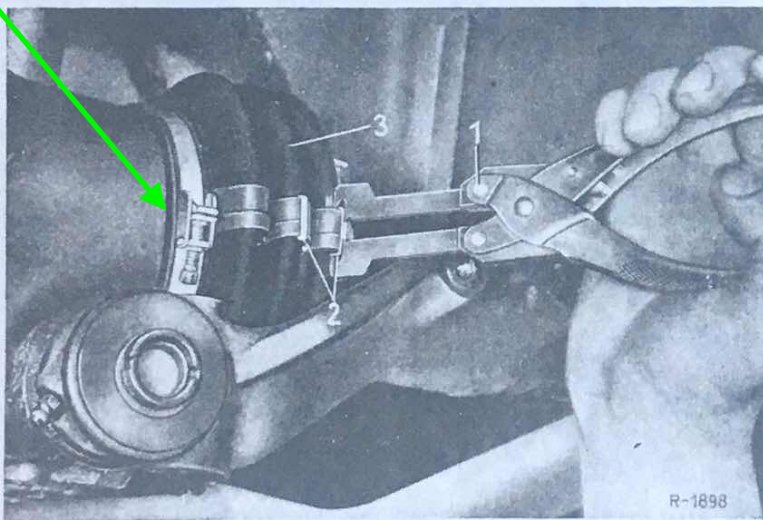


Fig. 35-7/3

1 Special pliers
111 589 06 37 00

2 Clips
3 Split rear axle sleeve

OD and each fold bottom of the sleeve (Fig. 35-7/3).

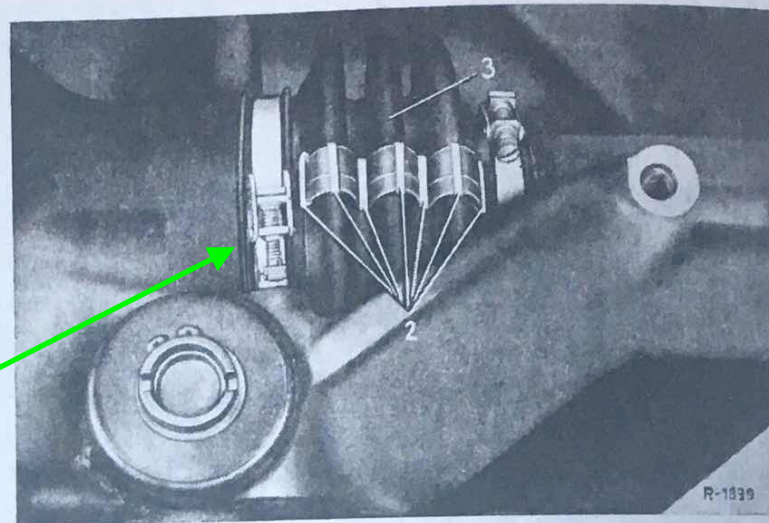


Fig. 35-7/4

2 Clips

3 Split rear axle sleeve

11 Install compensating spring on rear axle (refer to Job No. 32-7).

12 Fill rear axle with grease.

13 Complete test drive and check rear axle sleeve for leaks.

Note: Insignificant quantities of leak oil may emerge on joints of split rear axle sleeve.

But if major oil losses are discovered, an assembly fault is in evidence and the sleeve must be newly assembled.